

made on the first of each month, what is the future worth at the end of five years at 12%interest rate compounded monthly? (08 Marks)

OR

8 Explain IRR, ERR and MARR. Enlist the misconcepts of IRR. a. b. A farm house can be purchased for Rs 90,000 and expected resale value after 20 years is Rs 60,000. If the annual rental income is Rs 11800 and expenses Rs 4700. What will be the rate of return earned on this farm house? (08 Marks)

(08 Marks)

15ME51

Module-5

- 9 a. Explain how the selling price is fixed for a job, giving all the components of cost, with suitable example. (08 Marks)
 - b. A firm is producing 100 units per day. The direct material cost is found to be Rs 160. The direct labour cost is Rs 200. The factory overheads chargeable to it is Rs 250. If the selling expenses are 40% of the factory cost, what must be the selling price of each unit to realize a profit of 15% of selling price?

OR

- 10 a. What is Depreciation? List and discuss the causes of depreciation. (08 Marks)
 - b. The initial cost of machine is Rs 25000 and it will have a salvage value of Rs 2000 after a period of six years. Using reducing balance method, calculate the book value of the machine at the end of each year and plot a graph of depreciation against number of years. (08 Marks)



4 The piston of a 4 cylinder vertical inline engine reach their upper most position at 90° interval in order of their axial position, pitch of the cylinder = 0.35m; length of the connecting rod = 0.42m. the engine runs at 600 rpm. If the reciprocating parts of each engine has a mass of 2.5kg. Find the unbalanced primary and secondary forces and couples. Take central plane of engine as reference plane. (16 Marks)

e	initial	amp	litude

- 10 a. Derive an expression for magnification factor or amplitude ratio for spring mass system with viscous damping subjected to harmonic force. (08 Marks)
 - b. A vibratery body of mass 150kg supported on springs of total striffness 1050kN/m has a rotating unbalance force fo 525N at a speed of 6000rpm. If the damping factor is 0.3. Determine :
 - The amplitude caused by the unbalance and its phase angle i)
 - ii) The transmissibility
 - iii) The actual force transmitted and its phase angle.

- a. Briefly explain, Free, Forced, damped and undamped vibration. (08 Marks) b. Split up the harmonic motion $X = 6 \cos(wt \pm 45^\circ)$ into two harmonic motions. One of them having phase angle of zero degree and other having phase angle of 60°. Check solution by (08 Marks) graphically.
 - OR
- Obtain the equivalent stiffness of spring when springs are connected in series and parallel. 8 a.
 - b.

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(06 Marks) a. Derive an expression for gyroscopic couple. A porter governor has equal arms each 250mm long and pivoted on the axis of rotation. Each ball has a mass of 5kg and the mass of the central load on the sleeve is 25kg. The radius of rotation of the ball is 150mm when the governor begins to lift and 200mm when the governor is at maximum speed. Find the minimum and maximum speeds and range of (10 Marks) speed of the governor.

OR

Module-3

- Define: i) Sensitiveness ii) Isochronism. 6 a.
- (04 Marks) A turbine rotor of a ship has a mass of 2.2 and Tonnes and rotates at 1800rpm clockwise b. when viewed from the stern. The radius of gyration of the rotor is 320mm. Determine the gyroscopic couple and its effect when the
 - i) Ship turns right at a radius of 250m with a speed of 25km/hr.
 - ii) Ship pitches with bow rising at on angular velocity of 0.8 rad/sec.
 - iii) Ship rolls at on angular velocity of 0.1 rad/sec.

Module-4

Dise

- (08 Marks)
 - Obtain the natural frequency of the system shown in Fig Q8 (b).

Module-5 a. Define logarithmic decrement and derive the equation for same. b. Vibration system consisting of a mass 3kg a springs of stiffness 100kN/m and damper.

Fig. Q8(b)

Damping coefficient 30Ns/m. Determine Damping factor, critical damping coefficient logarithmic decrements, Ratio of two consecutive amplitudes. (08 Marks)

Number of cycles after which the initial de is reduced to 20%?

OR

(12 Marks)

(08 Marks)

(08 Marks)

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(08 Marks)

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Fifth Semester B.E. Degree Examination, Dec.2017/Jan.2018 **Turbo Machines**

GBCS Scheme

Time: 3 hrs.

C.

Max. Marks: 80

15ME53

Note: Answer any FIVE full questions, choosing one full question from each module.

Module-1

- Define and give the significance of specific speed, head coefficient and power coefficient a. with respect to turbo machines. (06 Marks)
 - Explain the effect of Reynold number on the performance analysis of turbomachines. b.
 - (04 Marks) It is desired to deliver 5 m³/sec at a head of 640 m in a single stage pump.
 - i) If the specific speed is not to exceed 40, what should be the speed of the impellers?
 - ii) If the speed is reduced to 1450 rpm, how many stages are required? (06 Marks)

OR (O

- 2 Explain static and stagnation state for a fluid. Obtain an expression relating static and a. stagnation temperature for a perfect gas. (06 Marks)
 - b. An axial flow compressor has eight stages of equal pressure ratio of 1.35 and the flow rate through the compressor and the overall efficiency are 50 kg/sec and 0.82 respectively. If the conditions of air at the entry are 1.0 bar and 300 K. Determine:
 - i) The state of air at the compressor exit
 - ii) Polytropic efficiency
 - iii) Efficiency of each stage
 - iv) Power required to drive the compressor assuming mechanical efficiency of 90%.

(10 Marks)

Module-2

- Draw the velocity triangles at inlet and outlet of a turbo-machine and derive the Euler a. turbine equation with usual notations. (08 Marks)
 - b. In an inward flow water turbine, the water enters the runner through a guide vane at an angle of 30° and at a velocity of 30 m/sec. The inner diameter is 1.8 m and the outlet diameter is half the inlet diameter. The water leaves the runner at an absolute velocity of 3 m/sec at an angle of 130° to the wheel tangent with a slight positive whirl. Find the power developed by the turbine if the discharge is 0.4 m³/sec and also the blade angles at inlet and outlet, if the speed of the turbine is 300 rpm. (08 Marks)

OR

A radial outward flow turbo machine has no inlet whirl. The blade speed at the exit is twice 4 a. that at inlet. Radial velocity is constant throughout. Taking the inlet blade angle as 45, show that the degree of reaction is given by $R = \frac{2 + \cot \beta_2}{4}$ where β_2 is the blade angle at exit with

respect to tangential direction.

(10 Marks)

The impeller of a centrifugal pump has an outer diameter of 1.5 m. It lifts water at a rate of b. 2000 kg/sec. The blade is making an angle is 145° with the direction of motion at outlet and the speed being 3000 rpm. Radial velocity of flow is 3m/sec. Find the power required to drive the impeller. (06 Marks)

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(04 Marks)

Module-3

5 a. Define and explain diagram efficiency and stage efficiency.

A velocity compounded impulse wheel has two rows of moving blades with a mean diameter of 70 cm. The speed of rotation is 3000 rpm and the nozzle angle is 16° and the estimated steam velocity at the nozzle outlet is 610 m/sec. The mass of steam passing through the blades per second is 5.5 kg. Assuming that the energy loss in each row of blades (moving and fixed) is 24% of the kinetic energy of the steam entering the blades. The outlet angles of the blades are:

- 1. First row of moving blades = 18°
- 2. Intermediate guide blades = 22°
- 3. Second row of moving blades = 38°

Draw the diagram of relative velocities and derive the following:

- i) Blade inlet angles
- ii) Power developed in each row of moving blades
- iii) Efficiency of the wheel as a whole.

(12 Marks)

OR

- 6 a. For a 50% reaction steam turbine, show that $\alpha_1 = \beta_2$ and $\alpha_2 = \beta_1$ where β_1 and β_2 are the inlet and outlet blade angles, α_1 and α_2 are the angles with respect to fixed blades. (08 Marks)
 - b. A certain stage of a Parsons turbine consists of one row of fixed blades and one row of moving blades. The details of the turbine are as follows:

Mean blade speed = 107 m/sec

Mass of steam passing per second = 13.5 kg

Steam velocity at exit from fixed blades = 143.7 m/sec

Nozzle inlet angle = 20°

Calculate the power developed in the stage and gross efficiency, assuming carry over coefficient as 0.74 and the efficiency of conversion of heat energy into kinetic energy in the blade channels as 0.92. (08 Marks)

Module-4

- 7 a. Derive an expression for the hydraulic efficiency of a Pelton wheel turbine interms of jet velocity, V₁, blade velocity, U and blade angles. (08 Marks)
 - b. The supply to a single jet pelton wheel is from a reservoir 310 m above the nozzle centre $(C_V \text{ of nozzle} = (0.97)$ through a pipe 67.5 cm diameter, 5.6 km long. Take friction coefficient for the pipe = 0.008. Jet diameter = 9 cm. The blade speed ratio = 0.47 and buckets deflect the water through 170°. The relative velocity of water is reduced by 15% in passing over the buckets. If the mechanical efficiency = 85%. Determine the power given to runner, hydraulic efficiency and overall efficiency. (08 Marks)

OR

- 8 a. With a neat sketch, explain the working of a Kaplan turbine. Draw the velocity triangles at inlet and outlet of the turbine. Also explain the function of draft tube.
 - b. The following data is given for a Francis turbine. Net head = 70 m, speed = 600 rpm, shaft power = 368 KW, overall efficiency, $\eta_0 = 85\%$ and hydraulic efficiency, $\eta_h = 95\%$, flow ratio = 0.25, breadth ratio = 0.1, outer diameter of runner = 2 x inner diameter of runner, velocity of flow is constant at inlet and outlet and the thickness of the vanes occupy 10% of

the circumferential area of the runner and discharge is radial at outlet. Determine:

- i) Guide blade angle
- ii) Runner vane angles at inlet and outlet
- iii) Diameter of the runner at inlet and outlet
- iv) Width of wheel at inlet.

(08 Marks)

(06 Marks)

Module-5

a. Show that the pressure rise in the impeller of a centrifugal pump when frictional and other losses in the impeller are reflected is given by

$$\frac{1}{2g} \Big[V_{f_1}^2 + U_2^2 - V_{f_2}^2 \csc^2\beta_2 \Big]$$

where V_{f_2} and V_{f_2} are the velocity of flow at inlet and outlet, $U_2 =$ tangential velocity of impeller at outlet, $\beta_2 =$ vane angle at outlet. (06 Marks)

b. A three stage centrifugal pump has impeller 40 cm in decimeter and 2.5 cm wide at outlet. The vanes are curved back at an angle of 30° and reduces the circumferential area by 15%. The manometric efficiency = 85% and overall efficiency = 75%. Determine the head generated by the pump when running at 1200 rpm and discharges 0.06 m³/sec. Find the shaft power also.

OR

- 10 a. Explain the phenomenon of (i) surging (ii) chocking in the centrifugal compressor.
 - b. Define work done factor for an axial flow compressor. (02 Marks)
 - c. An axial flow compressor of 50% reaction design has blades with inlet and outlet angles with respect to axial direction as 45° and 10° respectively. The compressor is to produce a pressure ratio of 6:1 with an overall isentropic efficiency of 0.85 when the inlet static temperature is 37°C. The blade speed and axial velocity are constant throughout the compressor. Assuming a value of 200 m/sec for blade speed find the number of stages required if the work done factor is 0.87 for all stages. (08 Marks)



2. Any revealing of identification, appeal to evaluator and /or equations written eg. 42+8=50, will be treated as malpractice.

Important Note : 1. On completing your answers, compulsorily draw diagonal cross lines on the remaining blank pages.

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A round rod of diameter 1.2 d is reduced to a diameter 'd' with a fillet radius of 0.1 d. This stepped rod is to sustain a twisting moment that fluctuates between 2.5 kN-m to 1.5 kN-m together with a bending moment of +1 kN-m to -1 kN-m. The rod is made of carbon steel C40 ($\sigma_y = 328.6$ MPa; $\sigma_u = 620$ MPa). Determine suitable value for 'd' (16 Marks)

Module-3

A solid steel shaft running at 600 rpm is supported on bearings 600 mm apart. The shaft receives 40 KW through a 400 mm diameter pulley weighing 400 N located 300 mm to the right of left bearing by a vertical flat belt drive. The power is transmitted from the shaft through another pulley of diameter 600 mm weighting 600 N located 200 mm to the right of right bearing. The belt drives are at right angles to each other and ratio of belt tension is 3. Determine the size of shaft necessary, if the allowable shear stress in the shaft material is 40 MPa and the loads are steady. (16 Marks)

OR

6 Design a flange coupling to connect the shafts of a motor and centrifugal pump for the following specifications: Pump output = 3000 liters/minute, total head = 20 m, pump speed = 600 rpm, pump efficiency = 70%. Select C40 steel (σ_y = 328.6 MPa) for shaft and C35 steel (σ_y = 304 MPa) for bolts with factor of safety 2. Use allowable shear stress in cast iron flanges equal to 15 N/mm². (16 Marks)

Module-4

- A double riveted lap joint is to be made between 9 mm plates. If the safe working stresses in tension, crushing and shear are 80,120 and 60 N/mm² respectively, design the riveted joint. (08 Marks)
 - b. Determine the diameter of rivet for the joint shown in Fig.Q7(b). The allowable stress in the rivet is 100 N/mm².



8 a. A 16 mm thick plate is welded to a vertical support by two fillet welds as shown in Fig.Q8(a). Determine the size of weld, if the permissible shear stress for the weld material is 75 MPa.



(08 Marks)

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b. Determine the allowable stress in the joint shown in Fig.Q8(b), if size of weld is 10 mm.



Module-5

9 a. The structure in Fig.Q9(a) is subjected to eccentric load P = 10 kN with eccentricity of 500 mm. All holts are identical mode of carbon steel having yield strength in tension is 400 MPa and factor of safety is 2.5. Determine size of bolt.



b. A bracket is fixed to wall by 4 bolts and loaded as shown in Fig.Q9(a) (08 Marks)
 b. A bracket is fixed to wall by 4 bolts and loaded as shown in Fig.Q9(b). Calculate the size of bolts if the load is 10 kN and allowable shear stress in bolt material is 40 MPa.



10 Design a Screw Jack (complete design) with a lift of 300 mm to lift a load of 50 kN. Select C40 steel ($\sigma_y = 328.6$ MPa) for the screw and soft phosphor bronze ($\sigma_{ut} = 345$ MPa and $\sigma_y = 138$ MPa) for nut.

		CBCS Scheme	
USN	1		15ME554
		Fifth Semester B.F. Degree Examination Dec 2017/Jan 2	010
		Non - Traditional Machining	
		Non - Traditional Machining	
Tir	ne: 1	3 hrs.	Morkey 80
	N	Note: Answer any FIVE full questions, choosing one full question from each	modulo
		Module 1	mouule.
1	9	Differentiate between Traditional and Non-traditional moching	
1	b.	Explain the need for Non-Traditional machining processes	(08 Marks) (08 Marks)
		OR	
2	a.	Classify the NTM processes on the basis of type of energy, mechanism of n	netal removal
		transfer media, energy source,	(10 Marks)
	b.	Write in brief note on the selection of non-traditional machining processes.	(06 Marks)
2	12	Module-2	
3	a.	Sketch and explain the principle, equipment and operation of ultrasonic mach	ining process.
	b.	Discuss the influence of the following parameter on USM process :	(10 Marks)
		i) Amplitude and frequency of vibration	
		ii) Abrasive gain size	
		III) Effect of slurry	(06 Marks)
		OR CR	
4	a.	Explain the process variables that influence the metal removal rate in abrasive	iet machining.
	1		(10 Marks)
	b.	What are applications of water jet machining process?	(06 Marks)
		Module-3	
5	a.	Explain with a neat sketch, the Electro chemical Grinding process	(08 Marks)
	b.	Explain the effect of following parameters on Electrochemical machining proce	ess.
		i) Current density	
		ii) Type of electrolyte	
		iv) Velocity of electrolyte flow	(09 Monka)
			(00 Marks)
		OR	5)
6	a.	Explain with a neat sketch, the sequence of process steps involved in chem	nical blanking
	1-	process.	(10 Marks)
	D.	Briefly explain the process characteristics in chemical machining process.	(06 Marks)
			Land Stranger
7	а	Explain with the help of neat sketches the different types of Elushing used in 1	EDM process
,		and the help of heat sketches the unforent types of Flushing used in	(10 Marks)

b. What are the essential requirements of a dielectric fluid, used in EDM process? What functions does the dielectric fluid performs? (06 Marks)

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OR

8 a. With a neat sketch, explain the construction and working of plasma arc machining process. (08 Marks)
 b. Write the applications and advantages of plasma Arc machining. (08 Marks)

Module-5

9 a. Draw a neat sketch of Laser Beam machining (LBM). And explain briefly. (10 Marks)
b. What are the advantages and limitations of LBM process? (06 Marks)

OR

a. Explain with sketch, the working of Electron Beam Machining (EBM). (10 Marks)
 b. Write the applications and limitations of Electron Beam Machining (EBM). (06 Marks)

		GBCS Scheme	62
USN	I F		15ME56
			200
		Fifth Semester B.E. Degree Examination, Dec.2017/Jan.2	018
		Energy and Environment	5
Tir	ne:	3 hrs. Max	. Marks: 80
	1	Note: Answer any FIVE full questions, choosing one full question from each	module.
		Module 1	
1	a.	Explain briefly world energy scenario with respect to production and cons	umption using
		relevant statistics.	(08 Marks)
	b.	Elaborate the effect of various social and environmental aspects on I	ndia's energy
		development.	(08 Marks)
		OR C	
2	a.	Discuss briefly the various key energy trends in India.	(12 Marks)
	D.	List and explain various forms of energy in a brief manner.	(04 Marks)
		Module-2	
3	a.	List the different types of thermal energy storage systems. Explain any two of	them.
	b.	Elaborate the different phases involved in detailed energy audit methodology	(08 Marks)
		addition of the second se	(08 Marks)
		OR O	
4	a.	A power plant of 210 MW installed capacity has the following particulars: Capital cost = $R_s 18000/KW$ installed	
		Interest and depreciation = 12%	
		Annual load factor = 60%	
		Annual capacity factor = 54%	
		Annual running charges $= Rs.2 \times 10^8$	
		Energy consumed by auxiliaries = 6% .	
	b.	What are the general characteristics of capital investments?	(10 Marks)
		Beneficial and a second second and a second se	(06 Marks)
		Module-3	
5	a.	Identify the need for public awareness on environment management. Discus	s the effort of
	h	Discuss how earbon is utilized in the account management.	(10 Marks)
	0,	Discuss new carbon is utilized in the ecosystem with the help of a simple flow	diagram.
			O a Marks)
6	0	OR	9 50
0	a. h	Define ecosystem. Explain the different types of forest ecosystems in India.	(10 Marks)
	υ.	i) Food chain	2.5
		ii) Food web	
		iii) Ecological pyramid	

Module-4

7 a. Explain the main sources and effects of air pollution.

b. Discuss the role of an individual in prevention of pollution.

OR

- 8 a. Discuss strategy and techniques involved in solid waste management.
 - b. Illustrate a case study related to environmental pollution in detail.

Module-5

- 9 a. Write a short note on Global warming. (06 Marks)
 b. What is the need for wasteland reclamation? Explain the methods for reclaiming wasteland.
 - (10 Marks)

OR

- 10 a. What are the objectives of Water (prevention and control of pollution) Act? Explain its salient features and penalties for violation. (10 Marks)
 - b. Explain the role of environment impact Assessment' (EIA) in Enforcing Environmental Legislation. (06 Marks)

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(10 Marks) (06 Marks)

		CBCS Scheme	63
USN	1		15ME562
			RÃO
		Fifth Semester B.E. Degree Examination, Dec.2017/Jan.	2018
		Energy and Environment	2
Tir	ne: 1	3 hrs. Max	k. Marks: 80
	1	Note: Answer any FIVE full questions, choosing one full question from each	module
			mounic.
		Module-1	
1	a.	Explain briefly world energy scenario with respect to production and con	sumption using
	h	relevant statistics.	(08 Marks)
	U.	development.	(08 Marks)
2	а	Discuss briefly the various key energy trends in India	(12 Marka)
-	b.	List and explain various forms of energy in a brief manner.	(12 Marks)
			(04 Marks)
		Module-2	
3	a.	List the different types of thermal energy storage systems. Explain any two of	f them.
	h	Elaborate the different phases involved in detailed energy and it with a laborate	(08 Marks)
	υ.	Chaborate the different phases involved in detailed energy audit methodology.	(08 Marks)
		OR	
4	a.	A power plant of 210 MW installed capacity has the following particulars:	
		Capital cost = Rs.18000/KW installed	
		Interest and depreciation = 12%	
		Annual load factor = 60%	
		Annual capacity factor = 54%	
		Annual running charges \Rightarrow Rs.2 × 10 ⁻	
		Calculate the cost of power generation per kWh	$(10 M_{\odot})$
	b.	What are the general characteristics of capital investments?	(10 Marks)
			(00 Marks)
		Module-3	
5	a.	Identify the need for public awareness on environment management. Discu	ss the effort of
		important institutions and people in environment management.	(10 Marks)
	b.	Discuss how carbon is utilized in the ecosystem with the help of a simple flow	v diagram.
			(06 Marks)
		OR	
6	a.	Define ecosystem. Explain the different types of forest ecosystems in India	(10 Marks)
	b.	Explain the following terms:	(IU Marks)
		i) Food chain	
		ii) Food web	
		iii) Ecological pyramid	(06 Marks)
		$1 \circ f 2$	
		1012	

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Module-4

7 Explain the main sources and effects of air pollution. a.

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Discuss the role of an individual in prevention of pollution. b.

OR

- Discuss strategy and techniques involved in solid waste management. 8 a.
 - Illustrate a case study related to environmental pollution in detail. (06 Marks) b.

Module-5

Write a short note on Global warming. (06 Marks) a. What is the need for wasteland reclamation? Explain the methods for reclaiming wasteland. b.

(10 Marks)

OR

- What are the objectives of Water (prevention and control of pollution) Act? Explain its 10 a. salient features and penalties for violation. (10 Marks)
 - b. Explain the role of environment impact Assessment (EIA) in Enforcing Environmental Legislation. (06 Marks)

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(10 Marks) (06 Marks)

(10 Marks)